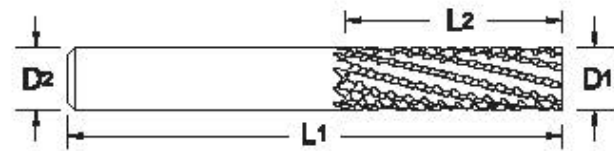


Routers Series 239



Diamond grind GemX coated or uncoated.



Bur End



End Mill



Safe End



Fishtail
Metric
Sizes Only

| Uncoated | | GemX | | Diameter | | | Shank | | OAL | | Flute Length | | # Flutes (RHC) | End Cut |
|-------------|-------|-------------|-------|----------|-----|---------|-------|-----|-------|----|--------------|------|----------------|----------|
| Tool Number | EDP | Tool Number | EDP | D1 | | | D2 | | L1 | | L2 | | | |
| | | | | Inch | mm | Decimal | Inch | mm | Inch | mm | Inch | mm | | |
| 239M0300 | 24039 | | | | 3.0 | .1181 | | 3.0 | | 38 | | 12.0 | 6 | Safe |
| 239M0300B | 23945 | 239M0300BGX | 23969 | | 3.0 | .1181 | | 3.0 | | 38 | | 12.0 | 6 | Bur |
| 239M0300E | 23946 | 239M0300EGX | 23970 | | 3.0 | .1181 | | 3.0 | | 38 | | 12.0 | 6 | End Mill |
| 239M0300F | 23947 | 239M0300FGX | 23971 | | 3.0 | .1181 | | 3.0 | | 38 | | 12.0 | 6 | Fishtail |
| 23912500 | 23994 | | | 1/8 | | .1250 | 1/8 | | 1-1/2 | | 1/4 | | 6 | Safe |
| 23912500B | 23901 | 23912500BGX | 23900 | 1/8 | | .1250 | 1/8 | | 1-1/2 | | 1/4 | | 6 | Bur |
| 23912510 | 23996 | | | 1/8 | | .1250 | 1/8 | | 1-1/2 | | 3/8 | | 6 | Safe |
| 23912510E | 23903 | 23912510EGX | 23902 | 1/8 | | .1250 | 1/8 | | 1-1/2 | | 3/8 | | 6 | End Mill |
| 23912520 | 23997 | | | 1/8 | | .1250 | 1/8 | | 1-1/2 | | 1/2 | | 8 | Safe |
| 23912520E | 23905 | 23912520EGX | 23904 | 1/8 | | .1250 | 1/8 | | 1-1/2 | | 1/2 | | 8 | End Mill |
| 239M0400 | 24021 | | | | 4.0 | .1575 | | 4.0 | | 50 | | 15.0 | 6 | Safe |
| 239M0400B | 23948 | 239M0400BGX | 23972 | | 4.0 | .1575 | | 4.0 | | 50 | | 15.0 | 6 | Bur |
| 239M0400E | 23949 | 239M0400EGX | 23973 | | 4.0 | .1575 | | 4.0 | | 50 | | 15.0 | 6 | End Mill |
| 239M0400F | 23950 | 239M0400FGX | 23974 | | 4.0 | .1575 | | 4.0 | | 50 | | 15.0 | 6 | Fishtail |
| 23918700 | 23998 | | | 3/16 | | .1875 | 3/16 | | 2 | | 3/8 | | 6 | Safe |
| 23918700B | 23907 | 23918700BGX | 23906 | 3/16 | | .1875 | 3/16 | | 2 | | 3/8 | | 6 | Bur |
| 23918710 | 23999 | | | 3/16 | | .1875 | 3/16 | | 2 | | 9/16 | | 6 | Safe |
| 23918710E | 23909 | 23918710EGX | 23908 | 3/16 | | .1875 | 3/16 | | 2 | | 9/16 | | 6 | End Mill |
| 23918720 | 24000 | | | 3/16 | | .1875 | 3/16 | | 2 | | 3/4 | | 8 | Safe |
| 23918720E | 23911 | 23918720EGX | 23910 | 3/16 | | .1875 | 3/16 | | 2 | | 3/4 | | 8 | End Mill |
| 239M0500 | 24041 | | | | 5.0 | .1968 | | 5.0 | | 50 | | 20.0 | 6 | Safe |
| 239M0500B | 23951 | 239M0500BGX | 23975 | | 5.0 | .1968 | | 5.0 | | 50 | | 20.0 | 6 | Bur |
| 239M0500E | 23952 | 239M0500EGX | 23976 | | 5.0 | .1968 | | 5.0 | | 50 | | 20.0 | 6 | End Mill |
| 239M0500F | 23953 | 239M0500FGX | 23977 | | 5.0 | .1968 | | 5.0 | | 50 | | 20.0 | 6 | Fishtail |
| 239M0600 | 24043 | | | | 6.0 | .2362 | | 6.0 | | 63 | | 20.0 | 10 | Safe |
| 239M0600B | 23954 | 239M0600BGX | 23978 | | 6.0 | .2362 | | 6.0 | | 63 | | 20.0 | 10 | Bur |
| 239M0600E | 23955 | 239M0600EGX | 23979 | | 6.0 | .2362 | | 6.0 | | 63 | | 20.0 | 10 | End Mill |
| 239M0600F | 23956 | 239M0600FGX | 23980 | | 6.0 | .2362 | | 6.0 | | 63 | | 20.0 | 10 | Fishtail |
| 239M0601 | 24027 | | | | 6.0 | .2362 | | 6.0 | | 75 | | 25.0 | 10 | Safe |
| 239M0601B | 23957 | 239M0601BGX | 23981 | | 6.0 | .2362 | | 6.0 | | 75 | | 25.0 | 10 | Bur |
| 239M0601E | 23958 | 239M0601EGX | 23982 | | 6.0 | .2362 | | 6.0 | | 75 | | 25.0 | 10 | End Mill |
| 239M0601F | 23959 | 239M0601FGX | 23983 | | 6.0 | .2362 | | 6.0 | | 75 | | 25.0 | 10 | Fishtail |
| 23925000 | 24001 | | | 1/4 | | .2500 | 1/4 | | 2-1/2 | | 1/2 | | 8 | Safe |
| 23925000B | 23913 | 23925000BGX | 23912 | 1/4 | | .2500 | 1/4 | | 2-1/2 | | 1/2 | | 8 | Bur |

*Stock available for desired end features with a quicker turnaround than most manufacturing suppliers!

